Brightening Eye Cream





ingredients

Phase	Trade Name	INCI name	% w/w	Supplier
А	Luxamul®	Xanthan Gum, Sapindus Mukorossi Extract, Sclerotium Gum	1.50	Alchemy Ingredients
Α	Glycerine	Glycerin	5.00	
Α	Water	Aqua	72.30	
В	ССТ	Caprylic/Capric Triglycerides	8.00	
В	Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil	2.00	
В	Mango Butter	Mangifera Indica (Mango) Seed Butter	3.00	
В	Sunflower Wax	Sunflower Wax	1.50	
В	Glyceryl Stearate	Glyceryl Stearate	3.50	
С	Gatuline® Link n Lift	Fructose, Glycerin, Water, Aesculus Hippocastanum (Horse Chestnut) Extract	2.00	Gattefossé
С	PE9010	Phenoxyethanol, Ethylhexylglycerin	1.00	
С	Tocopherol	Tocopherol	0.20	

Formulation Code: 128-28-00-00/1

Luxamul®

- Creates luxurious, gel-cream textures
- All-in-one solution for thickening and emulsification
- Highly compatible with a wide range of actives, including acids, electrolytes, enzymes and solvents
- Based on Soapberry saponins and natural gums
- 100% natural origin and palm oil free

- Vegan
- Mild formulation suitable for sensitive skin products
- Cold process
- Moisturisation properties

- Pre-mix Luxamul® in glycerine, add water then heat to 75-80°C.
- Combine phase B then heat till all solids are fully melted.
- Homogenise phase A until fully combined then pour phase B into phase A while homogenising, homogenise together for
- Place on overhead mixer and mix at a slow speed until cooled to below 35°C.
- Combine phase C and stir until fully combined

Stability

Stable for 3 weeks at 50°C and 3 months at 40°C

Appearance

Pale Beige Cream

PH

6 - 7

Brookfield DV-E RVHV-05 @ 10RPM, 20°C (±5°C) & Fill Size 100g: 15,000-30,000 cP

✓ PEG Free

√ Natural Origin

✓ COSMOS Approved

√ Vegan

- · Change the oil phase.
- Increase levels of butter/wax for a richer cream.
- Reduce level of butter/wax for a lighter cream.
- Add different active for different skin benefits.

Adapt the

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.