# **Charcoal Mask**



Containing absorbent charcoal, this mask detoxifies and cleanses. Leave for 15 minutes then wash off.

ingredients

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Phase	Trade Name	INCI name	% w/w	Supplier
Α	HIPEgel® Oleo C	Glycerin, CocoCaprylate/Caprate, Aqua, Sucrose Stearate, Sucrose Laurate	6.00	Alchemy Ingredients
Α	Water	Aqua	1.50	
Α	Glycerine	Glycerin	7.50	
В	Sunflower Oil	Helianthus Annuus (Sunflower) Seed Oil	42.00	
В	Cetiol C5C	Coco-Caprylate/Caprate	42.00	BASF
В	Fragrance	Parfum	0.50	
С	Charcopowder	Charcoal	0.50	Daito Kasei

Formulation Code: 027-07-00-00/1

# HIPEgel® Oleo C

- An easy way to make high oil HIPEs at room temperature
- Creates light formulas with a 'quick break' effect
- A transparent or translucent gel
- Low use level
- Transparent products can be achieved

- Stable viscous systems are made without the use of added thickeners – due to the nature of the polygonal packing of oil droplets in the structure
- COSMOS approved
- NATRUE approved

Mix Phase A in a beaker and heat to 60°C.Mix Phase B in a separate beaker.

- Using an overhead stirrer, add Phase B to Phase A very slowly over 5 minutes.
- · Add Phase C.

### Stability

Stable for 3 weeks at 50°C and 3 months at 40°C

# Appearance

Black Gel Mask

PH

5-7

#### Viscosity

Spindle T-D (93) @ 10 RPM: 40,000-100,000 cp (Model: Brookfield DV-E. Sample temperature:  $20^{\circ}$ C ( $\pm5^{\circ}$ C). Fill size: 100g)

✓ PEG Free

✓ Natural Origin

√ Vegan

- ✓ Preservative Free
- √ COSMOS Approved
- Use another fine particle such as rice or bamboo
- Change oils to change texture
- Add scrub particles for an exfoliating effect

Adapt the Formula

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.