

Citrus Lip Gloss Balm

A glossy balm that works double time, hydrating and softening lips while adding a natural shine. Infused with blood orange and grapefruit essential oils for a refreshing citrus boost.

ALCHEMY
i n g r e d i e n t s

Ingredients

Phase	Trade Name	INCI name	% w/w	Supplier
A	Sapogel® Q	Glycerin, Aqua, Quillaja Saponaria Wood Extract, Saponaria Officinalis Leaf/Root Extract	20.00	Alchemy Ingredients
B	Castor Oil	Ricinus Communis (Castor) Seed Oil	72.80	
B	Cherry Oil	Prunus Cerasus Seed Oil	5.00	
B	Pink Mica	Mica (CI 77019), Titanium Dioxide (CI 77891), Iron Red Oxide (CI 77491), Manganese Violet (CI 77742)	0.50	
B	Tocopherol	Tocopherol	0.20	
B	Blood Orange Essential Oil	Citrus Sinensis Peel Oil Expressed	0.50	
B	Grapefruit Essential Oil	Citrus Paradisi Peel Oil	0.50	
C	Red 4	CI 14700	0.30	
C	Yellow 6	CI 15985	0.20	

Formulation Code: 121-04-00-00/1

Ingredient Benefits

Sapogel® Q

- Enables the creation of palm-free balm textures without wax.
- Creates variable textures from honey to thick balms.
- Cold process manufacturing.

Method

- Add phase A to a beaker.
- Combine phase B in a separate beaker.
- Using an overhead stirrer, add phase B to phase A very slowly over 5 minutes.
- Add phase C, mix by hand until fully combined.

Characteristics

Stability

Stable for 3 weeks at 50°C and 3 months at 40°C

Appearance

Bright pink balm

PH

4-6

Viscosity

65,000 - 85,000

✓ PEG Free

✓ Natural Origin

✓ COSMOS Approved

✓ Vegan

✓ Palm Oil Free

✓ Preservative Free

Adapt the Formula

- Change the oil phase for a different texture.
- Change the essential oils and mica to give a different scent and stain to the lips.

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.