## **Cooling Breeze Serum**



A serum designed to provide a refreshing and cooling sensation to the skin upon application to ease

ingredients

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Phase	Trade Name	INCI name	% w/w	Supplier			
A	Luxamul®	Xanthan Gum, Sclerotium Gum, Sapindus Mukorossi Fruit Extract	2.00	Alchemy Ingredients			
Α	Glycerine	Glycerin	5.00				
Α	Water	Aqua	70.65				
Α	Hydratagel G	Glycerin, Water, Sodium Hyaluronate	5.00	Alchemy Ingredients			
В	ССТ	Caprylic/Capric Triglycerides	8.00				
В	Avocado Oil	Persea Gratissima (Avocado) Oil	2.00				
В	Evicare® Cool	Menthyl Lactate	0.75	Evident Ingredients			
С	PE9010	Phenoxyethanol, Ethylhexylglycerin	1.00				
С	Fragrance 'Dulce Seaweed'	Parfum	0.50	Sozio			
С	Ethanol	Alcohol	5.00				
С	Blue 1	CI 42090	0.10				

Formulation Code: 122-28-14-00/1

## Luxamul®

- Creates luxurious, gel-cream textures
- All-in-one solution for thickening and emulsification
- Highly compatible with a wide range of actives, including acids, electrolytes, enzymes and solvents
- Based on Soapberry saponins and natural gums
- 100% natural origin and palm oil free

## Hydratagel G

- A ready-to-use Hyaluronic Acid.
- Suitable for use on its own or as an ingredient.
- Can increase viscosity and change the rheology of creams and lotions.
- Adds moisturising properties to gels, creams and lotions.
- Provides a non-sticky, light barrier feel on the skin.

 Pre-mix powder in glycerine, add water, and homogenise until fully combined.

- Combine phase B then add to phase A and homogenise thoroughly.
- Place on overhead mixer and mix at a slow speed for 20-30 minutes.
- Add phase C and stir until homogenous.

Stability

Stable for 3 weeks at 50°C and 3 months at 40°C

Appearance

Pale Blue Cream Serum

PH

6-7

Viscosity

Brookfield DV-E: RVHV-04 @ 10RPM & 20 °C ( $\pm 5$  °C), Fill Size: 100g = 10,000 - 13,000 cP

✓ PEG Free

✓ Natural Origin

✓ COSMOS Approved

√ Vegan

Change the oil phase.Change the fragrance.

- Change actives for a different skin effects.
- Change actives for a different skin effects.
- Increase oil phase to increase viscosity.

Adapt the Formula

The formulation above is intended for information purposes only based on the best of our knowledge. It is the responsibility of the customer to undertake the appropriate testing to determine the suitability of the product for their intended use.