

FORMULATION SHEET

ELEMENTIS

Energy Orange Lipstick

C-1059-01

DESCRIPTION

This lipstick delivers bold and bright colour to the lips that leaves the lips feeling smooth and velvety.

Phase	Ingredient	Supplier	%w/w
A	Caprylic/Capric Triglyceride		29.12
	Polyglyceryl-2 Triisostearate(Dermol DG-318)	Alzo International	7.00
	Crambe Abyssinica Seed Oil (FANCOR® ABYSSINIAN OIL)	Elementis	5.00
	Squalane		5.00
	Ricinus Communis (Castor) Seed Oil		2.00
	Hydrogenated Polybutene (Panalane® H-300E)	Vantage	3.00
	Lauryl/Isooctyl/Octyldodecyl/Dipropylene Glycol Citrate Copolymer (NATURALUXE™ MFF)	Elementis	1.50
	Trihydroxystearin (THIXCIN® R PC)	Elementis	2.50
	Tapioca Starch (and) Ricinus Communis (Castor) Seed Oil (and) Coco-Caprylate/Caprata (and) Lauroyl Lysine (and) Hydrogenated Castor Oil (and) Copernicia Cerifera (Carnauba) Wax (Elastoblur®)	Alchemy by Elementis	2.00
B	Yellow 5 Lake CI 19140 (50% Dispersion in Castor Oil)		15.50
	Red 6 Lake CI 15850 (50% Dispersion in Castor Oil)		7.50
	Titanium Dioxide CI 77891 (50% Dispersion in Castor Oil)		6.36
	Blue 1 Lake CI 42090 (50% Dispersion in Castor Oil)		0.02
C	Euphorbia Cerifera (Candelilla) Wax (SP-75G)	Strahl & Pitsch	5.50
	Copernicia Cerifera (Carnauba) Wax (SP-63)	Strahl & Pitsch	2.00
	Cera Alba (Beeswax) (SP-422P)	Strahl & Pitsch	5.00
D	Phenoxyethanol (and) Ethylhexylglycerin		0.50
	Tocopherol		0.50

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PROCEDURE

1. Combine Phase A ingredients and mix with a propeller mixer until fully homogeneous.
2. Prepare Phase B by triple-roll milling the pigments with castor oil at a 1:1 ratio to achieve a smooth, uniform dispersion.
3. Add Phase B to Phase A, then begin heating the mixture to 90°C while maintaining propeller mixing.
4. Add Phase C to the A/B mixture and continue heating until the batch reaches 90°C.
5. Once at 90°C, add Phase D and begin cooling the batch down to 80°C.
6. At 80°C, pour the formula into lipstick molds.

SPECIFICATIONS

Appearance: Bright orange lipstick

ADVANTAGES

NATURALUXE™ MFF improves mold release during production and enhances pigment dispersion for a more uniform and vibrant colour. It also creates a uniform film on the lips that boosts both water and wear resistance.

THIXCIN® R PC builds structure, body, and a luxurious texture within the stick, ensuring stability while still allowing for effortless glide. Thanks to its shear-thinning behaviour, the formula becomes silky upon application, delivering a smooth and comfortable feel on the lips without compromising the stick's integrity.

ELASTOBLUR® imparts a soft-focus, blurring effect that leaves the lips feeling smooth, powdery, and velvety.

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