

FORMULATION SHEET

ELEMENTIS

Berry Swirl Marbled Lipstick

C-2063-02

DESCRIPTION

A summery berry swirl for your lips! This marbled lipstick delivers a multidimensional finish, blending rich berry red with shimmery violet.

Dark Berry Lipstick Base			
Phase	Ingredient	Supplier	%w/w
A	Ricinus Communis Seed Oil		33.50
	Squalane		13.00
	Meadowfoam Estolide (MEADOWESTOLIDE®)	Elementis	2.00
	Tocopherol (and) Helianthus Annuus Seed Oil (dermofeel® Toco 70 non-GMO)	Evonik	1.00
	Coco-Caprylate/Caprate (and) Distearidimonium Hectorite (and) Glyceryl Oleate (BENTONE® ULTIMATE CCC)	Elementis	7.00
	Caprylyl Glycol (and) Glyceryl Caprylate (and) Propanediol (sensiva™ go natural)	Ashland	0.50
	Lauryl/Isooctyl/Octyldodecyl/Dipropylene Glycol Citrate	Elementis	8.00
	Crosspolymer (NATURALUXE™ MFF)		
	CI 16035 (Red 40) (SunCROMA® FD&C Red 40 AI Lake C37-6340)	Sun Chemical	5.00
	Ricinus Communis (Castor) Seed Oil (and) Red 7 Lake CI 15850 (Red 7 Lake) (D&C Red 7 Ca Lake Castor Oil Dispersion COD-8001)	Sun Chemical	5.00
	KoboMica S-25	Kobo	2.00
B	Trihydroxystearin (THIXCIN® R PC)	Elementis	5.00
	Cera Alba (Beeswax)		8.00
	Euphorbia Cerifera Cera		5.00
	Copernicia Cerifera Cera		5.00

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Shimmering Violet Lipstick Base			
Phase	Ingredient	Supplier	%w/w
C	Ricinus Communis Seed Oil		33.50
	Squalane		13.00
	Meadowfoam Estolide (MEADOWESTOLIDE®)	Elementis	2.00
	Tocopherol (and) Helianthus Annuus Seed Oil (dermofeel® Toco 70 non-GMO)	Evonik	1.00
	Coco-Caprylate/Caprates (and) Disteardimonium Hectorite (and) Glyceryl Oleate (BENTONE® ULTIMATE CCC)	Elementis	7.00
	Caprylyl Glycol (and) Glyceryl Caprylate (and) Propanediol (sensiva™ go natural)	Ashland	0.50
	Lauryl/Isooctyl/Octyldodecyl/Dipropylene Glycol Citrate	Elementis	8.00
	Crosspolymer (NATURALUXE™ MFF)		
	KoboMica S-25	Kobo	2.00
D	Mica (and) CI 77891 (Titanium Dioxide) (and) Silica (Flamenco® Summit Magenta M80H)	Sun Chemical	10.00
	Trihydroxystearin (THIXCIN® R PC)	Elementis	5.00
	Cera Alba (Beeswax)		8.00
	Euphorbia Cerifera Cera		5.00
	Copernicia Cerifera Cera		5.00

PROCEDURE

- Dark Berry Lipstick Base:
 - Combine Phase A ingredients and homogenize until uniform.
 - Add Phase B ingredients and heat to 85°C, mixing with a propeller stirrer until fully uniform.
- Shimmering Violet Lipstick Base:
 - Combine Phase C ingredients and homogenize until uniform.
 - Add Phase D ingredients and heat to 85°C, mixing with a propeller stirrer until fully uniform.
- In a beaker, combine portions of the Dark Berry Lipstick Base and the Shimmering Violet Lipstick Base. Gently mix to create a marbled swirl effect.
Play with the ratio of each base to create your own unique marbled design. Let your creativity swirl!
- Pour into lipstick molds.
- Allow to cool in the freezer for at least 30 minutes.

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SPECIFICATIONS

Appearance: Berry red with swirls of shimmering violet lipstick

ADVANTAGES

BENTONE® ULTIMATE CCC forms a strong structuring network that stabilizes the solid emulsion stick, keeping pigments uniformly dispersed throughout the formula to ensure consistent delivery with every application.

NATURALUXE™ MFF improves mold release during production and enhances pigment dispersion for a more uniform and vibrant colour. It also creates a uniform film on the lips that boosts wear resistance.

THIXCIN® R PC builds structure, body, and a luxurious texture within the stick, ensuring stability while still allowing for effortless glide. Thanks to its shear-thinning behaviour, the formula becomes silky upon application, delivering a smooth and comfortable feel on the lips without compromising the stick's integrity.

MEADOWESTOLIDE® is a natural derivative of Limnanthes Alba (Meadowfoam) Seed Oil and has been shown to improve the skin hydration.

NOTE: The information herein is currently believed to be accurate. We do not guarantee its accuracy. Purchasers shall not rely on statements herein when purchasing any products. Purchasers should make their own investigations to determine if such products are suitable for a particular use. The products discussed are sold without warranty, express or implied, including a warranty of merchantability and fitness for use. Purchasers will be subject to a separate agreement which will not incorporate this document.

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